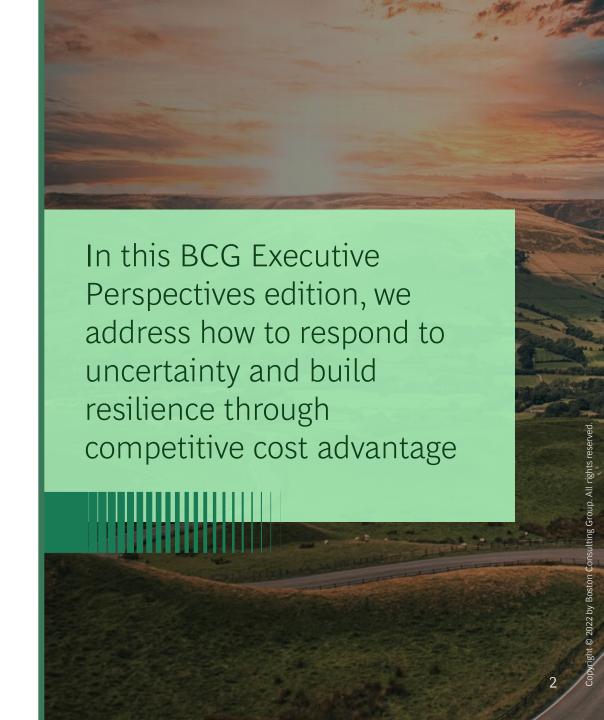


Introduction to this document

COVID-19, followed by the war in Ukraine, has brought general changes in customer demand (from services to products, for example), commodity price growth, inconsistent supply due to supply chain distress, and the highest inflation since the 1970s crisis.

It is therefore imperative for businesses to optimize their cost position to stay afloat or create competitive advantage.

The best organizations know how to turn uncertainty into opportunity. This document focuses on how organizations can build a playbook that drives cost reduction through operational and organizational lenses.



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Executive Summary | Building resilience through competitive cost position

The time to act is now

Recent global disruptions have brought **general uncertainty**, testing companies' ability to handle labor shortages, high inflation, eroding demand, broken supply chains, and surging commodity prices.

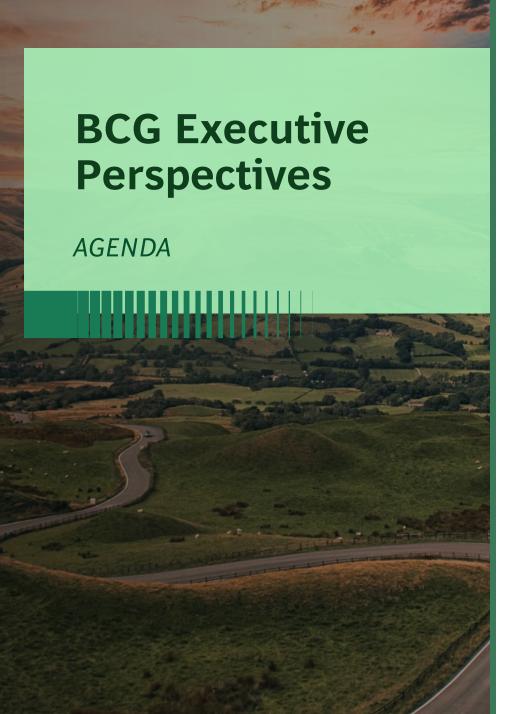
Our global economy makes **instability contagious across borders**, so adaptability is vital for any company, regardless of financial position and industry condition.

Our research shows "winners" must **programmatically reduce cost to preserve margin/flexibility** while investing freed funds to transform, build capabilities, and develop more agile teams. **Reducing costs now frees resources and reorients companies** for any uncertain future, creating opportunities from instability.

Options to achieve and sustain value

By understanding their strategic starting point and objectives through **rapid assessments**, organizations can diagnose inefficiencies and gauge savings potential. These evaluations guide organizations to levers for achieving a competitively advantaged cost position. While companies may employ different sets of levers, our research suggests they are **typically combined in one of four common pathways:**

- 1 Organizational streamlining: Simplifying structure and reducing overhead cost.
- Direct/indirect materials optimization: Reducing costs and cost variance through improved procurement.
- **Operating model and process redesign**: Holistically optimizing work, processes, and organization.
- 4 Full strategic operations transformation: Processing end-to-end value chain looking at inefficiencies in each step of the process.





- The time to act is now
- Options to achieve and sustain value

Inflation and volatility are becoming the "new reality" across the globe



Drop in demand and general uncertainty

- **-25 pp.** (from 83% to 58%) drop in consumer sentiment index¹
- **+8.6%** estimated to be global inflation in 2022²

Layoffs and hiring freezes are being announced³



Supply chain distress

111 days (+34% y/y) new freight time to US from China

+25% rise in ocean freight price index



Volatility in global markets

- ~2 times higher S&P 500 volatility than in 2021
- **~15-35%** drop in major global stock market indexes including US, Germany, and China

Up to 40% commodity price growth (mostly energy, metals, and agrifoods)



Central banks fight with consequences

Investors expect central banks to raise global monetary-policy rates to almost **4% through 2023**⁴

Nearly 4 dozen countries (e.g., US, UK, Saudi Arabia, India) have **raised rates ranging from 0.5% to 4%** in the last 6 months⁵



Varying government support for COVID-19

Removal of foreclosure and eviction moratoriums, rental assistance, and stimulus payments in the US

New wave of government lockdowns imposed in China affecting millions, including labor markets

Despite **increasing infections** in Europe, major
central banks withdrawing
stimulus packages

^{1.} From 05/2021 to 06/2022 2. Euromonitor International; 3. Tesla, Netflix, Redfin, Meta, Twitter, Apple; 4. World Bank press release; 5. New York Times Source: Federal Reserve Economic Data, US Bureau of Labor Statistics, World Bank, press search, BCG analysis

Global macro update | Economic snapshot for October

1 Global growth outlook								
GDP forecasts¹ (Real GDP YoY)								
	2021A 2022E 2023E 2024E							
US	5.9%	1.7%	0.4%	1.4%				
Eurozone	5.3%	3.0%	-0.1%	1.5%				
Global	6.0%	2.9%	2.3%	2.9%				

2 Cor	Commodity prices and inflation							
Commodity prices ²								
	Jul '22	Aug '22	Sep '22	Change ¹⁰				
Brent oil Natural gas	98.6	89.6	79.5	-11.2%				
US	8.2	9.1	6.8	-25.9%				
Eurozone	194.7	228.9	165.0	-27.9%				
Consumer price inflation (YoY) 3								
	Jul '22	Aug '22	Sep '22	Change ¹⁰				
US	8.5%	8.3%	8.2%	-0.1ppts				
Eurozone	8.9%	9.1%	9.9%	+0.8ppts				

3 Financial markets							
Equity market performance (YTD change) ⁷							
Jul '22 Aug '22 Sep '22							
S&P 500	-13.3%	-17.0%	-24.8%				
Eurostoxx 50	-13.7%	-18.2%	-22.8%				
Corporate spreads (High Yield) ⁸							
	Jul '22	Aug '22	Sep '22	Change ¹⁰			
US	4.69%	4.84%	5.52%	+68bps			
Eurozone	5.90%	5.60%	6.31%	+71bps			

4 Monetary policy						
Monetary policy rates ⁶						
_ Jul '22 Aug '22 Sep '22 Change						
US	2.5%	2.5%	3.25%	+75bps		
Eurozone	0.5%	0.5%	1.25%	+75bps		

5	Labor market							
Job openings rate ⁴								
	Q1 '22 Q2 '22 Q3 '22 Change ¹⁰							
US	7.3%	6.8%	6.5%	-0.3ppts				
Eurozone	3.1%	3.2%	-	+0.1ppts				
Unemployment rate ⁵								
	Jul '22 Aug '22 Sep '22 Chang							
US	3.5%	3.7%	3.5%	-0.2ppts				
Germany	3.0% 3.0%	3.0%	-	0ppts				
France	7.4%	7.3%	-	-0.1ppts				

6 Manufacturing						
PMI manufacturing (<50 = contraction) ⁹						
Jul '22 Aug '22 Sep '22 Change ¹⁰						
US	52.8	52.8	50.9	-3.6%		
Eurozone	49.8	49.6	48.4	-2.4%		

^{1.} Bloomberg, data as of 11/01/2022. 2. Data presented as end of month figures. Brent oil in \$/bbl; US Natural gas (Henry Hub) in \$/MMbtu; Dutch Natural gas (TTF front month future) in EUR/MWh. 3. CPI monthly seasonally adjusted data from Bureau of Labor Statistics; HICP monthly data for Eurozone from Eurostat. 4. Seasonally adjusted rates; Bureau of Labor Statistics for US; Job vacancy rate from Eurostat for Eurozone. 5. Bureau of Labor Statistics for US; Eurostat for Eurozone. 6. Federal Reserve for US; ECB for Eurozone (main refinancing rate). 7. Bloomberg. 8. Bloomberg US Corporate High Yield Average OAS; Bloomberg Pan-European High Yield Average OAS 9. ISM manufacturing PMI for US; S&P Global Eurozone Manufacturing PMI from Markit for Eurozone. 10. Change Sep vs Aug 11. Change Q1 '22 vs Q2 '22. Note: All displayed numbers are based on end of month figures, and changes represent incremental changes vs. previous months.

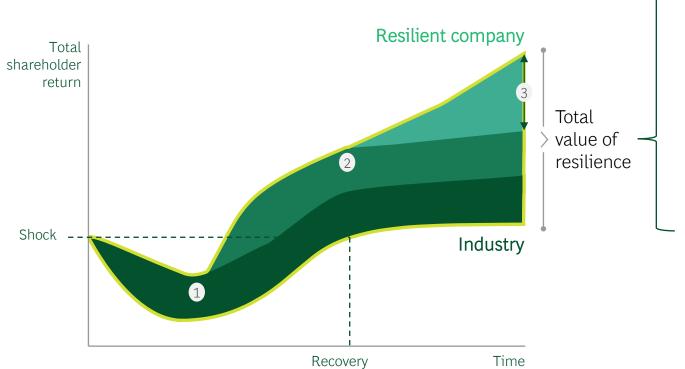


- A view of the world
- The time to act is now
- Options to achieve and sustain value

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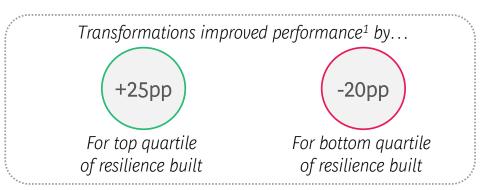
The time to act is now | Companies that build resilience rapidly in changing environments have a much higher chance of success

Developing resilience is a key way for companies to create significant long-term value by increasing preparedness to hedge against external shocks and disruptions



Building resilience creates competitive advantages and allows companies to rise above their peers:

- Rapid execution of no-regret actions to absorb the shock
- 2 Adapt to new circumstances and ensure a highspeed recovery
- 3 Reimagine their business to the new circumstances in the 12 months following the shock



Cost pressure is increasing globally, exacerbated by an unprecedented labor market disruption

Evolving skill needs leave talent shortages in key areas



Jobs reconfigured in the next 10 years



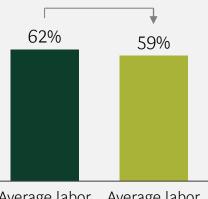


Existing employees are looking for new opportunities...



Of knowledge workers open to considering other positions in the next year with 20% actively looking for a new role next year ...and some have left the workforce altogether

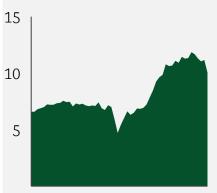
Global workforce participation is 3pp below the pre-pandemic average



Average labor participation, 2000-2019 2020-2022

... culminating in labor bottlenecks as demand outpaces supply, recruiting struggles

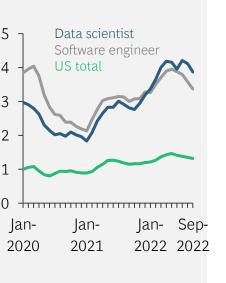
Monthly US job openings (millions) as of August 2022



2018 2019 2020 2021 2022

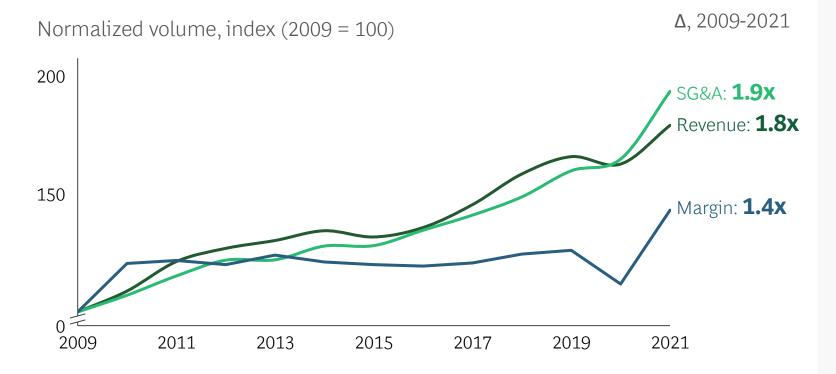
Talent shortage is especially pronounced in digital roles

Demand intensity index (# of job postings/talent supply)

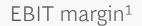


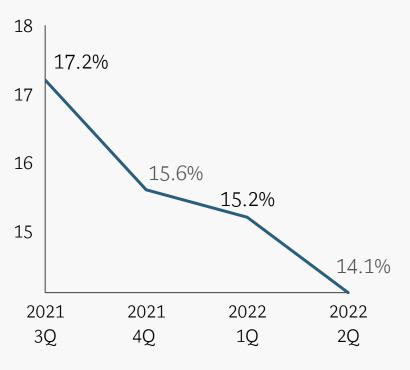
Companies have ~doubled their SG&A costs since last crisis and successfully passed it to consumers; that will no longer be possible in a recession

SG&A¹ costs have grown 1.9x since 2009; that didn't affect margin due to price increases



But over the past 4 quarters, we see much higher margin pressure





^{1.} S&P 500 companies. Note: SG&A and revenue values were turned into indexes; 2009 value equals 100% Source: S&P Capital IQ; Federal Reserve Bank of Minneapolis; Social Security Administration



- A view of the world
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Contributors to cost are numerous and complex – companies must pull various levers to achieve a competitively advantaged cost position

Time to run rate

x 3-6 months

x 6-18 months

Functional impact levers/sources of efficiency¹

% savings potential on relevant baseline²

Non-exhaustive list

R&D &	Procurement		Manufacturing		Sales, (bid)	SCM	After sales
engineering	Direct spending	Indirect spending	Network optimization	Plant optimization	project mgmt.	logistics	and services
Design for value	Syst. supplier review	Bundle frame contracts	Plant consolidation	Material utilization	Field force optimiz.	Warehouse optimiz.	Smart dispatching
Tool development	Demand management	Renegotiate terms.	Utilization increase	Lean manufact.	Sales force effect.	Digital supply chain	Field network optimiz.
Product quality increase	Make or buy optimiz.	Lock-in budgets	Network cost reduction	Equip. asset optimiz.		Service level adjust.	Parts availability
Time-to-mkt. optimiz.	Supplier development	Services reduction	Delivery times optimiz.	Plant layout & flow		Transport optimiz.	
	Best country sourcing	Activities cut	Strategic sourcing	Logistics optimization		Inventory mgmt.	
				Industry 4.0 leverage		Complexity optimiz.	
~5-15%	~5-10%	~10-15%	~20-25%	~5-15%	~15-20%	~5-8%	~10-15%

G&A and organization and process redesign

Spans and layers

Reducing low-value work/'Products'

Leveraging cloud services

Resource control & accountability optimization

Technology landscape simplification

Rationalizing geo location/sourcing model

Automation and AI in selected workflows

Detailed process optimization

GBS Implementation

~15-

~15-30%

Organizations should consider their strategic and immediate needs and pull a set of levers that fit one of four common cost transformation pathways

In deciding which cost transformation pathway to pursue...

Organizational streamlining

Company needs to secure significant labor savings and **enhance organizational effectiveness, fast**

Direct/indirect
materials
optimization

Company intends to quickly reduce outside spending and improve procurement processes, without meaningful organization changes

Operating model and process redesign

Company with very ambitious savings goals **enhances operating model and optimizes processes** to significantly improve capabilities and cost posture

Full strategic cost transformation

Company is prioritizing **longer-term impacts across all strategic dimensions** (labor, direct and indirect procurement)

... organizations should consider their needs across these strategic dimensions



These four common pathways employ levers designed to address different cost buckets and savings potentials

Pathways can go together: 3 in parallel or sequentially **OPERATING MODEL AND ORGANIZATIONAL** DIRECT/INDIRECT **FULL STRATEGIC COST PROCESS REDESIGN MATERIALS OPTIMIZATION TRANSFORMATION STREAMLINING** Spans and layers · Demand management Activity optimization Strategic sourcing Sample levers Simplification Make or repair or buy • Tech landscape simplification • Digital supply chain Consolidation/scaling Variance reduction • Lean manufacturing process Production efficiency • Redundancy elimination • Contract mgmt. (incl. tech suppliers) • Digitization, automation • Design to value Support labor costs Support labor costs Support labor costs reduction sprint sprint Value discovery sprint Value discovery sprint (e.g., indirect labor incl. SG&A labor) reduction reduction Relevant cost buckets Support nonlabor costs red. Support nonlabor costs Support nonlabor costs discovery : discovery (e.g., nonlabor overhead incl. IT, mkting) reduction reduction Direct labor Direct labor Direct labor costs reduction (e.g., production labor; assembly, mfg.) costs reduction costs reduction Value Direct nonlabor costs red. Direct nonlabor costs reduction Increasing magnitude of total savings potential

- 10-25% of addressable costs (e.g., direct, indirect labor expenses)1
- 5-15% of addressable² procurement spending, incl. IT and tech spending
- 20-30% of labor costs

10-20% of all operating costs

3-6 months to full impact

6-24 months to full impact

Pathway 1 | Organizational streamlining helps US-based airline reduce costs while improving effectiveness

Example of network airline streamlining white-collar employees

An airline committed to a major restructuring, **redesigning the organization** for improved accountability and customer service while significantly reducing costs and creating a talent-selection process that improved overall talent levels



Top-level realignment

Designed of "top of house" operating model, including degree of function centralization/decentralization



Improve talent selection

Built target organizations based on positions, influencing negotiation with employees and final staffing plan



Optimize spans and layers

Decreased layers within organization, speeding up planning, decision making, and execution



15-20%

reduced costs from whitecollar jobs

2 layers

removed, improved median span of control by 1

Improved overall talent profile

>5% of team members promoted or staffed in new functions



Pathway 2 | Direct cost optimization for a global automotive original equipment manufacturer

Example of auto equipment manufacturer improving procurement

After a successful launch of a new project portfolio, the international auto equipment manufacturer set ambitious goals for **material cost optimization**, hoping to cut spending through procurement optimization without sacrificing input quality.



Systematic supplier review

Implemented regular analysis of the market and collection of statistical data on suppliers, materials, and equipment



Procurement digitization

Utilized AI-coach-provided tips on power balance, relevant market data, and useful procurement tools before negotiation



Renegotiation/ management of contracts

Leveraged value-chain and pricing power understanding to allow contract renegotiation with win-win rationale



~12%

direct product cost improvement, boosting margins

~2000

measures successfully implemented and safeguarded

Cross-functional team enabled and anchored in the organization



Pathway 3 | Reorganization of a leading health care company facing slow growth and rapidly rising coverage costs

Note: Pathway 3 builds on Pathway 1

Example of health care company rewiring operating model and processes

After struggling to hit growth targets and earnings goals, a leading health care company required a major cost restructuring focused on increasing efficiency while cutting costs to free up resources for investments in products, marketing, and sales.



Reorganize org model (e.g., spans of control)

Increased spans of control and reduced duplicative work across the organization by consolidating locations



Manage third-party spending

Rationalized IT portfolio and reconsidered travel and expense policies to decrease low-value spending



Automate/implement AI in selected workflows

Eliminated low-value work and optimized, outsourced, and automated processes for employees to focus on key tasks

Leading to significant impact

~**\$1.25B** ¦

in total costs cut within 9 months

~\$350M

reduction in spending with third-party vendors

Exited low-value businesses, using savings to invest in better projects



Pathway 4 | Complete strategic operations transformation at a European beverage company

Example of European beverage company transforming value chain

The beverage industry faced challenges due to a highly volatile market, increasing commodity prices, and evolving consumer tastes. A major beverage company that struggled to match its competitors in overall equipment effectiveness committed to a transformation of its strategic operations.



Digitize/promote supply chain excellence

Introduced AI-based tools and implemented rapid digitization to improve demand forecasting, optimize footprint, and manage logistics



Implement design to value

Made use of expertise by fostering cross-functional and collaborative processes when refining projects



Simplify value chain

Reduced fragmentation of procurement purchases to scale advantages and lower transaction costs using digital tools



~\$500M

of estimated impact from cost transformation program

~10%

reduction in total supply chain costs from deep dives

Aligned site plans with financial targets and incentives to reduce conflicts



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Prior to pursuing a cost transformation, companies can use a rapid assessment to shape their approach



Organization setup, benchmarks, first hypothesis



Identification of largest opportunities



Quick wins and opportunity charters



Recommendations on cost transformation pathway and roadmap forward

Operations

Organization Resources committed for the change mgmt. program

success established:

Groundwork for

Analysis-based change in progress:

Internal data collected. including industry benchmarks for talent and material spending

Largest opportunities related to functional structure

pinpointed: Org baseline (e.g., volume, locations, FTE, performance) identified, analyzed

Resources focused on biggest priorities: Cost value drivers analysis complete & bottlenecks in planning, sourcing, mfg., warehousing, etc., evaluated

High-level design principles

drafted: Support functions / shared services externally benchmarked with long-term strategic focus

Size, root causes, and feasibility of opportunities identified: Loss levers analyzed (e.g., procurement, contract services, labor productivity) and bottlenecks identified

Roadmap built to achieve

savings: Includes cascadecycles, timeline, and finalized org design criteria with maximum savings based on high-level estimate of full potential

Findings validated; senior leaders aligned on path forward

Learnings reveal imperatives for how to come out on top of today's supply and demand mismatches despite the challenges



Anticipate evolving geopolitical and macro-economic uncertainty by creating resilience

within organization



Support growth by engaging your supplier ecosystem and by "owning" value chains and product life cycles



Act now while flexibility to maneuver exists, and there is still freedom to invest



Prioritize sustainable cost reduction where capabilities are built – cut for short-term survival and build capabilities for the longer term



Don't take a business-as-usual approach

because the macroeconomic context requires transformation deep within the org



Be transparent with employees to build trust, generate respect, strengthen cohesion, and create a sense of ownership



Emphasize getting the right people in roles to make best use of capable and respected employees regardless of original position in organization



Address employee value proposition and actively brand the program to reduce worry and effectively compete for prospective talent

Connect with our Operations, People & Organization, and Tech & Digital Advantage leadership team with any questions

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